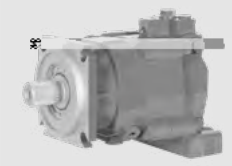
3.4

M70F(E)

!

k

	23	30	45	55	63	65	75	85	100	130
(`_p)	246	250	280/345	400	400	280	400	400	400	400
(`_p)	275	275	350/415	450	450	350	450	450	450	450



	02
	03
	06
	06
´M70F 23	08
´M70F 30	08
´M70F(E) 45	10
´M70FE 55	14
´M70F 63	16
´M70FE 65	18
´M70F 75	20
´M70F 85	22
´M70F 100	24
´M70F 130	26

M70F		23	30	45	-	-	63	-	75	85	100	130
M70F(E)		-	-	-	45	55	-	65	-	-	-	-
T_{k_v}	ak^3	23.4	30.2	44.2	45	55	63	65	75	85	100	130
N	kgl^{-1}	3000	2000	4100	4000	3900	3800	3800	3950	3950	3550	3400
P_{lmk} *1	`_p	246	250	345	280	400	400	280	400	400	400	400
P_{k_v} *2	`_p	275	275	415	350	450	450	350	450	450	450	450
	`_p	3										
	`_p	5										
	N´k	92	120	244.3	200	350	401	289	478	542	636	830
	Ku	28.7	25	104.9	84	155.7	210	103	225	255	236	295
Q	L/kgl	70	60	182.45	180	233.8	315	221	337	382	355	442
	ie.k^2	0.0021	0.0021	0.0032	0.0033	0.006	0.0072	0.0072	0.0072	0.011	0.015	0.025
	L	0.3	0.3	0.7	0.7	1	1	0.7	1	0.5	0.5	1.2
	Ke	12.9	12.8	19.5	19.4	29.2	26	29.9	26.5	28.6	32.8	49.4
	'	-20 | +115 -20 | +90										

03

*1 !

*2 A B 560`_p

M70F	85	A	A	M	A	L2	˚	N	N

/

03

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표			N
		M70F45 M70FE55 M70F75 M70F85 M70F100 M70F130	
		M70F23 M70F30 M70FE45 M70FE65	S

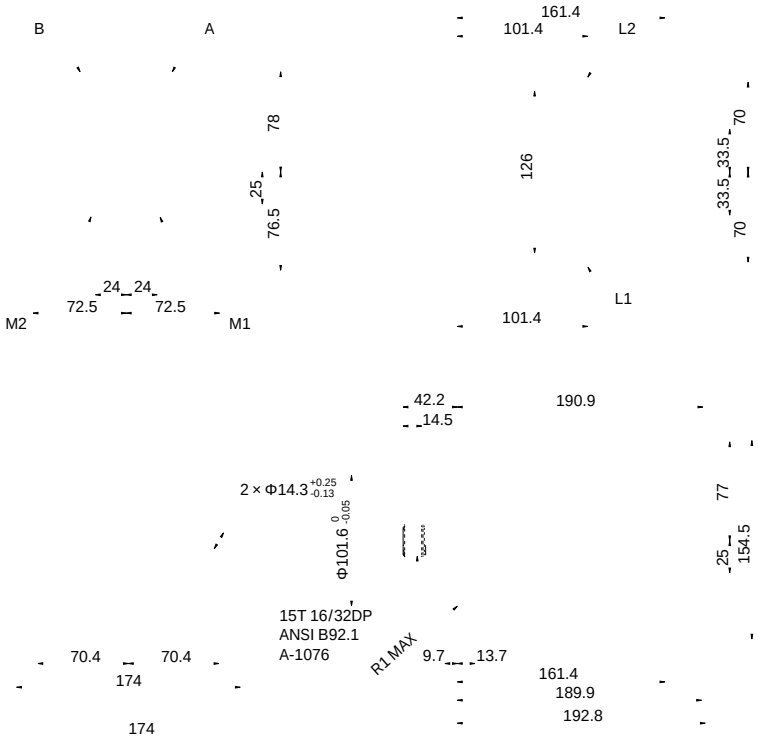
M70F 23/30

▪

G

A ! B		G1/2
DP		G1/4

ANSI A


B
A
161.4
101.4
L2
78
25
76.5
126
70
33.5
33.5
70
24
24
72.5
72.5
M2
M1
L1
101.4
42.2
14.5
190.9
2 × Φ14.3 +0.25 -0.13
Φ101.6 0 -0.05
77
25
154.5
15T 16/32DP
ANSI B92.1
A-1076
R1 MAX
70.4
70.4
174
174
9.7
13.7
161.4
189.9
192.8

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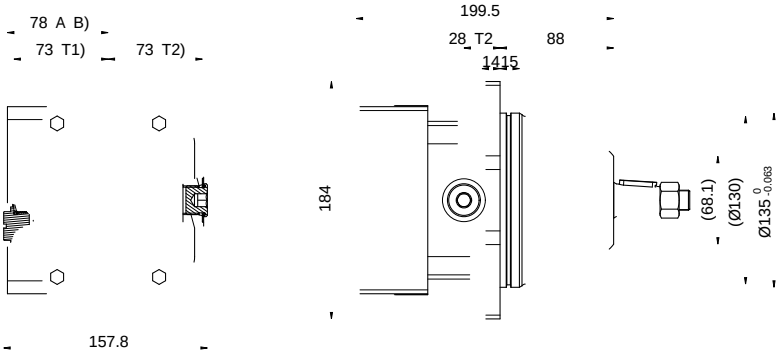
G

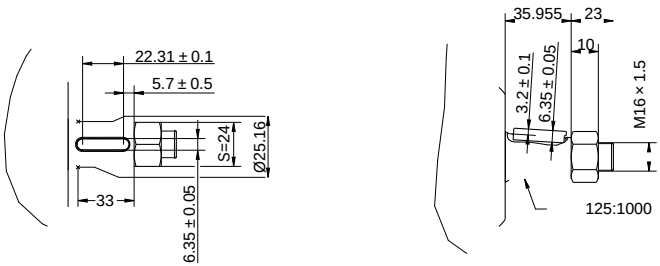
ANSI A

M70FE 45



· M70FE 45

· M70FE 45



M70FE 55

(163)

132. : Ô

58
M3
108

22 22
M1 M2

(230)

100 100

160.2
35.2 D1

102

M12

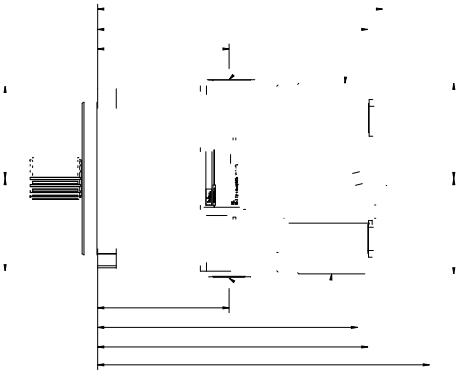
107.4

ANSI B92.1 A 1976
14T 12/24DP

D2

60.2

130.2 M1 M2



▪

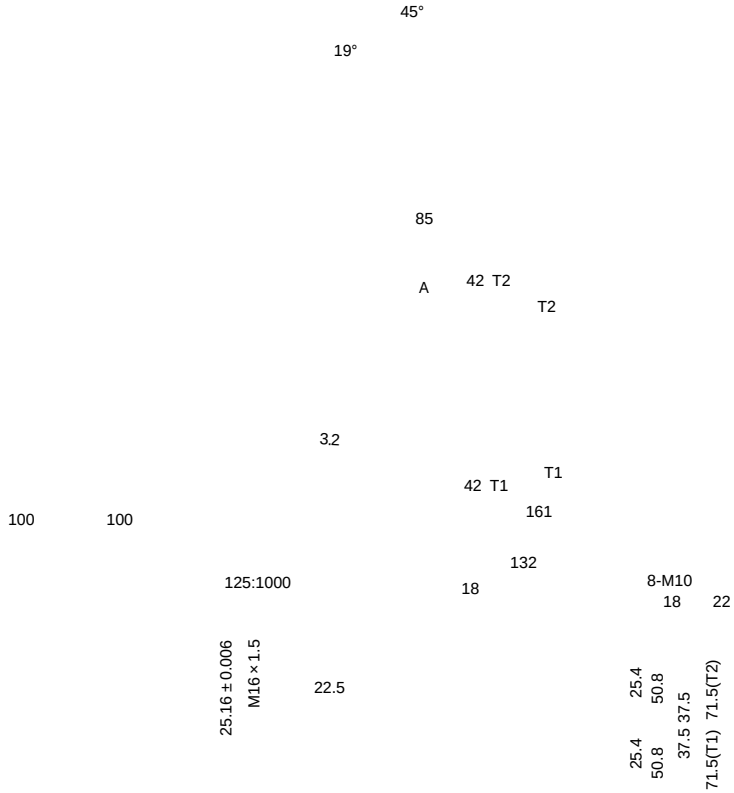
G

M M

ANSI A

▪

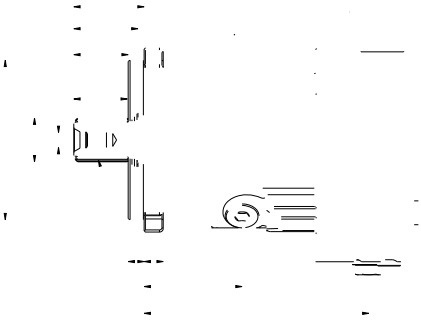
M70FE 65


45°
19°
85
A
42 T2
T2
3.2
42 T1
T1
161
100
100
132
125:1000
18
8-M10
18
22
25.16 ± 0.006
M16 × 1.5
22.5
25.4
50.8
37.5 37.5
71.5(T2)
25.4
50.8
71.5(T1)

· **M70FE 65**

· **M70FE 65**

M70F 75



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ANSI A

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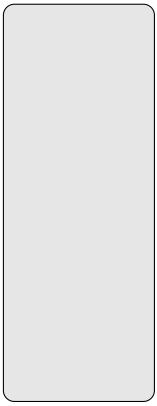

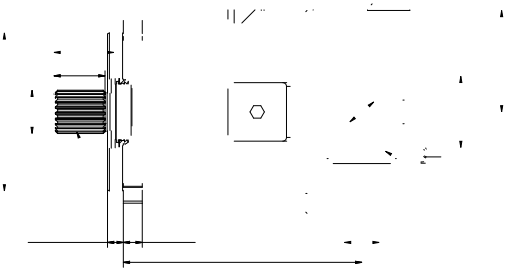

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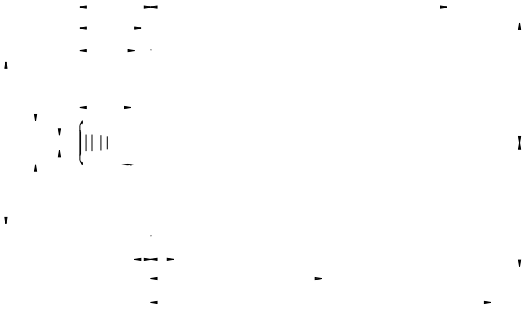
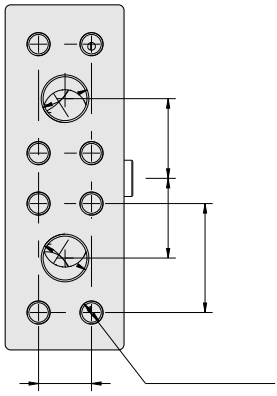
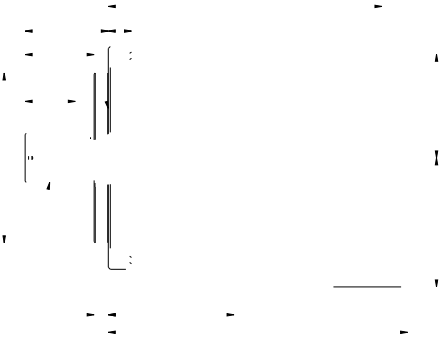
M70F 100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